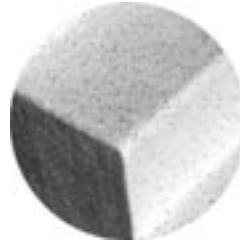


# Fiberglass Steps

- Steps constructed of heavy-duty treated plywood and 2 x 4s designed to last decades even under heavy water contact.
- Deep-penetrating treatment protects all exterior and interior wood against rotting, warping and other decay.
- Grooved nails give superior strength in key bracing areas.
- Fiberglass and resin exterior coating provides strength and durability.
- White or sand exterior with special "Black Buckshot" finish for added visual appeal.
- Slip-resistant texture on all treads and landings for additional safety.



Standard Step Sizes (Enclosed Back)			For use with these rails:			
Sand	White	Description H = Height; D = Depth; W = Width	Side Rail	BOCA Side Rail	Standard Back Rail	BOCA Back Rail
352291	351291	2-Step 16"H x 38"D x 38"W	351292	350087	351357	350069
352053	350053	3-Step 24"H x 38"D x 38"W	351342	350067	351357	350069
352054	350054	3-Step 24"H x 24"D x 38"W	351348	350068	351357	350069
	350055	3-Step 24"H x 24"D x 48"W	351342	350067	351354	350154
352052	350052	4-Step 28"H x 38"D x 38"W	350075	350085	351357	350069
352056	350056	4-Step 28"H x 24"D x 38"W	350078	350158	351357	350069
352057	350057	4-Step 32"H x 38"D x 48"W	351365	350086	351354	350154
352058	350058	4-Step 32"H x 24"D x 38"W	351366	350159	351357	350069
352059	350059	4-Step 32"H x 38"D x 38"W	351365	350086	351357	350069
352063	350063	4-Step 28"H x 38"D x 48"W	350075	350085	351354	350154
352180	350180	5-Step 36"H x 38"D x 38"W	350190	350161	351357	350069
352061	350061	5-Step 36"H x 38"D x 48"W	350190	350161	351354	350154
352062	350062	5-Step 40"H x 38"D x 48"W	351368	350163	351354	350154
352050	350050	5-Step 40"H x 24"D x 38"W	351367	350162	351357	350069
352051	350051	5-Step 40"H x 38"D x 38"W	351368	350163	351357	350069
352047	350047	6-Step 48"H x 38"D x 38"W		350168	351357	350069
Economy Step Sizes						
352290	351290	2-Step 16"H x 38"D x 38"W	351292	350087	351357	350069
352333	351333	3-Step 24"H x 20"D x 34"W	351369	350150	351360	
352318	351318	4-Step 28"H x 20"D x 34"W	351370	350090	351360	
352321	351321	4-Step 32"H x 20"D x 34"W	351351	350152	351360	
352303	351303	4-Step 28"H x 24"D x 38"W	350078	350158	351357	350069
352312	351312	4-Step 32"H x 24"D x 38"W	351366	350159	351357	350069
352300	351300	4-Step 28"H x 38"D x 38"W	350075	350085	351357	350069
352315	351315	4-Step 32"H x 38"D x 38"W	351365	350086	351357	350069
352327	351327	4-Step 32"H x 38"D x 48"W	351365	350086	351354	350154
352339	351339	5-Step 40"H x 24"D x 38"W	351367	350162	351357	350069
352324	351324	5-Step 40"H x 38"D x 38"W	351368	350163	351357	350069
352325	351325	5-Step 36"H x 38"D x 48"W	350190	350161	351354	350154
352340	351340	5-Step 40"H x 38"D x 48"W	351368	350163	351354	350154

**In Your  
Choice of  
Sand or  
White**

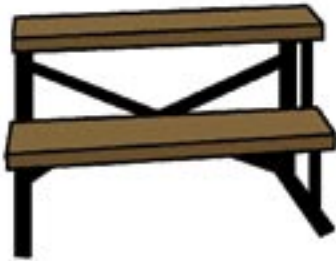
H = Height of Step  
D = Depth of Top  
Landing  
W = Width of Step

BOCA Rail =  
Meets BOCA Code

# Pressure Treated Steps

These sturdy pine-treaded steps, attached to a super-strong, cross-braced metal frame, offer attractive access to any mobile home at an economical price. Step tread on the 29" wide step is 9-1/2" wide. On the 36" wide step, the tread is 11-1/2" wide.

## Two Step



- 350901** 18" H; 12/Ctn.
- 350902** Hand Rail; 5/Ctn.

## Three Step



- 351001** 26" H x 29" W; 12/Ctn.
- 351002** Rail for 351001; 5/Ctn.
- 351005** 26" H x 36" W
- 351006** Rail for 351005

## Four Step



- 351101** 34" H x 29" W
- 351004** Rail f/29" 4 Step; 5/Ctn.
- 351007** 34" H x 36" W; 12/Ctn.\*
- 351008** Rail for 36" 4 Step

\*The 36" wide not available at all locations.

## Steps with Half Platform & Rail



Two steps with the third step being a 19" x 29" half platform with rail for safety.

- 351050** 10/Ctn.

Three steps with the fourth step being a 19" x 29" half platform with rail for safety.

- 351052** 10/Ctn.

## Half Platform & Rail Kit

Platform and rail attaches easily to steps for an attractive addition.

- 351056** 19" D x 29" W f/4-Step
- 351057** 24" D x 36" W f/3-Step
- 351058** 24" D x 36" W f/4-Step
- 351055** 19" D x 29" W f/3-Step

(Shown with three step: NOT included)



# KEYSTONE EXTERIOR DESIGNS

## REVOLUTIONARY

Keystone Exterior Designs adapted the time-tested strength of the keystone to create **an innovative connector** for joining wood.

## STRONG

Because we use only **the finest high tensile steel** with yield specifications in excess of 35,000 PSI, these patent-pending connectors have a **much higher load-bearing capacity** than traditional methods.

## FAST & EASY ASSEMBLY

All you do is slide the pieces together!

## VERSATILE, EXPANDABLE & PORTABLE

Our decks use an ingenious 4' x 4' **joist grid system** and interchangeable rails and posts, so the configurations are virtually **limitless** and the deck can be easily moved or expanded at any time.

## WARRANTY

Limited lifetime warranty protects your investment!



### WHY KEYSTONE DECKS ARE BETTER THAN SITE-BUILT DECKS:

#### **Better value:**

Volume production lowers cost.

#### **Meets national building standards**

#### **Factory-built to exacting standards and quality controls**

#### **Grows with homeowner's needs**

#### **Free-standing design:**

Avoids many of the interface problems with attached decks-- vibration, expansion, etc.

#### **New Generation treated wood:**

Southern Yellow Pine is pressure-treated with new, safer alkaline copper quaternary, not arsenates.

#### **Immediately available from your parts distributor:**

No more unpredictable prices or scheduling hassles.

#### **Financing available:**

Most lenders accept Keystone products into the original mortgage.

#### **Limited lifetime warranty:**

Covers termites, decay and defects.

#### **No nails, no screws, NO SWEAT!**

Installation is so simple it can be done by anyone.

# Beautiful Decks to Fit Every Need!



## Basic 4' x 4' Deck

Ideal for side doors or front entries where space is limited or economy needed. And because all Keystone products are expandable, this basic unit can grow as your needs change.



## 4' x 8' Deck

Recommended for an attractive front entry. Steps may be installed on any or all sides. This style may be easily expanded to whatever width you prefer.

## 8' x 8' Deck

Popular starter deck has room for grilling and outdoor enjoyment. Steps may be installed on any or all sides.



## 8' x 12' Deck

Big enough for a table and extra chairs, so invite the neighbors!



## 8' x 12' Deck with Landing

A full-size deck to satisfy most families needs for grilling, dining and gathering. The landing greatly enhances the beauty and useful space. It's portable, too; when you move, just take it along!

## Residential Deck System Overview

The system is a selection of standard components that fit together to build a wide variety of deck configurations. It's easy to assemble. A patented connector allows these components to be assembled in minutes because nails and screws are not required on the job site. The components are interchangeable, so a wide variety of configurations and sizes are possible. The structure is free-standing as recommended for manufactured home applications. All configurations meet national building standards.

## Interchangeable Component List

### SUPPORT POSTS

Decks are all free-standing on their own posts. Each post is equipped with factory-installed connectors to accept the attachment of mating components. There are specialized posts for use in various parts of the deck:

**HOUSE POSTS** support the joist under the house door and allow RAIL SECTIONS to be installed perpendicular to house.

**CORNER POSTS** allow RAIL SECTIONS to make a 90° turn.

**LINE POSTS** support JOIST ends and allow RAIL SECTIONS to continue in a straight line.

**SUB-DECK POSTS** provide JOIST support wherever the deck surface spans more than 8 ft.

All posts are offered in discrete lengths which correspond to 7-1/2" stair risers.

### RAIL SECTIONS

These components are completely assembled in the factory and are shipped with factory installed connectors to attach quickly and securely to the POSTS. The outboard deck joist is an integral part of the RAIL SECTION. RAIL SECTIONS are only offered in 4' and 8' lengths.

### JOISTS

These load-bearing components form the 4' x 4' grid upon which the DECK FLOOR SECTIONS are placed. The joists are fitted with factory-installed connectors for attachment to POSTS or RAILS. JOISTS are offered in only 4' and 8' lengths.

### DECK FLOOR SECTIONS

Deck floor sections are pre-assembled in the factory. These interchangeable sections nest into the patented 4' x 4' joist grid system. Deck floor sections are provided with TIE DOWN KITS. Deck floor sections are offered in 2' x 8' sections OR 4' x 4' sections.

### ENTRY RAIL SECTIONS

These rail sections are assembled in the factory and are fitted with connectors to attach to SUPPORT POSTS and to accept STAIR RAIL SECTIONS.

Substitute ENTRY RAIL SECTIONS for the 8' RAIL SECTION when a stairway or landing needs to be attached.

ENTRY RAIL SECTIONS are only offered in 8' lengths with center entry. Entry 8' rail section is interchangeable with all 8' rail sections, so entry can be placed as needed.

### STEP RAIL SECTIONS

Step rail sections are pre-assembled in the factory and are equipped with connectors to attach directly to ENTRY RAIL SECTIONS. Step rail sections are equipped with connectors to accept STAIR TREAD installation and are offered in RIGHT or LEFT (facing the deck) in lengths for 1 to 7 stair treads.

Custom sizes and shapes are also available.  
Contact your sales rep for more information.

Deck	Entry	1 Step	2 Steps	3 Steps	4 Steps	5 Steps	6 Steps	7 Steps	Long Post Option
4' x 4'	Right	205310	205314	205040	205060	205080	205345	205370	205100
	Left	205311	205315	205041	205061	205081	205346	205371	205102
	Center	205312	205316	205042	205062	205082	205347	205372	205101
4' x 8'	Right	205300	205305	205043	205063	205083	205348	205373	205100
	Left	205301	205306	205044	205064	205084	205349	205374	205102
	Center	205302	205307	205045	205065	205085	205350	205375	205103
8' x 8'	L/R/C	205319	205322	205048	205068	205088	205353	205378	205103
8' x 12'	L/R/C	205334	205325	205051	205071	205091	205356	205381	205104
12' x 12'	L/R/C	205337	205328	205054	205074	205094	205359	205384	205105
12' x 16'	L/R/C	205340	205331	205056	205076	205096	205362	205387	205105



Assembly 205392 is pictured above, containing a top deck or "landing" plus four treads for a total of five "steps."

**NEW!**

## "Jack & Jill" Steps

Perfect for front entrances, particularly when space is at a minimum. These assemblies include a 4' x 4' deck (landing) with 2, 3, 4 or 5 treads.

- 205390** 2 Treads/3 Steps (including landing)
- 205391** 3 Treads/4 Steps (including landing)
- 205392** 4 Treads/5 Steps (including landing)
- 205393** 5 Treads/6 Steps (including landing)

These assemblies include a 4' x 8' deck (landing) with 2, 3, 4 or 5 treads.

- 205395** 2 Treads/3 Steps (including landing)
- 205396** 3 Treads/4 Steps (including landing)
- 205397** 4 Treads/5 Steps (including landing)
- 205398** 5 Treads/6 Steps (including landing)

**Ask About Our Decks!**

## "Ask About Our Decks" Sign

2' x 4' white vinyl sign with grommets and ropes for attaching to decks or homes on the lot. Red lettering.

**265730**

